

1. **QUANTITATIVE INSPECTION REPORTING (Clause E-7.1) (April 1999)**

Seller shall furnish quantitative inspection data for the parts sampled as specified in the sample plan table set forth below. The quantitative inspection data shall include 100 percent of the drawing dimensions unless otherwise specified in the product definition or herein. One copy of the data shall be enclosed in Buyer's form 1424, Technical Data Envelope, and shall accompany the parts. The inspected parts shall be identified with a number (serial number if so identified in the product definition or herein) on a tag and attached to the part. These numbers shall correspond to the related inspection data. The quantitative inspection data shall be shown as a separate item on the packing list. Seller shall notify the Buyer of any discrepancies prior to shipping the parts.

Note: Classified inspection data shall be handled in accordance with Buyer's written instructions found herein.

The following Sampling Plan shall be used, unless specified otherwise in the product definition or herein.

<u>LOT SIZE</u>	<u>SAMPLE SIZE</u>
1-40	05
41-180	10
181-500	15
501-800	25
801-1300	35
1301-3200	50
3201-UP	75

**Commented [gp1]:** Include in solicitations and purchase order/contracts for production materials requiring quantitative inspection reports for parts made to print.